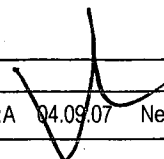
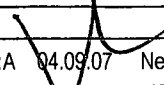


Date: Tuesday, 31/10/2006 1:24:48 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HEAD REST
<b>Job Number</b> : 28126	
<b>Estimate Number</b> : 10423	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D33033
<b>This Issue</b> : 31/10/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3303 REV. B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 29200	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 07/11/2006 <b>Qty:</b> 4 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est:A 04.09.07 New issue KJ/JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M2024T3S040	2024-T3 .040 sheet
-----	-------------	--------------------



**Comment:** Qty.: 0.3135 sf(s)/Unit Total : 1.2541 sf(s)

Material: 2024-T3 (QQ-A-250/4) 0.040" thick

(M2024T3S.040)

Batch: M102448

2.0	WATER JET
-----	-----------



FLOW WATER JET
----------------

Dwg: B  
 Prg: B



**Comment:** FLOW WATER JET

SAD 06-11-04 5

3.0	QC2
-----	-----



INSPECT PARTS AS THEY COME OFF MACHINE
--



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

SAD 06-11-04 5

4.0	QC8
-----	-----



SECOND CHECK
--------------



**Comment:** SECOND CHECK

SAD 06/11/06 5

5.0	SMALL FAB 1
-----	-------------



SMALL & MEDIUM FAB RESOURCE 1
-------------------------------



**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1- Deburr

2- C'sink nut plate holes as per Dwg D3303

mf. 06/11/15 5

Date: Tuesday, 31/10/2006 1:24:48 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEAD REST

Job Number: 28126

Part Number: D33033

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3303

EB 06/11/15 (5)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Jan 11 2006 (5)



8.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

4L 06/11/22 x5

9.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT CHEMICAL CONVERSION COAT

FF 06-11-23 5

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST422

PB 06/11/23 (4)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/11/23 (4)

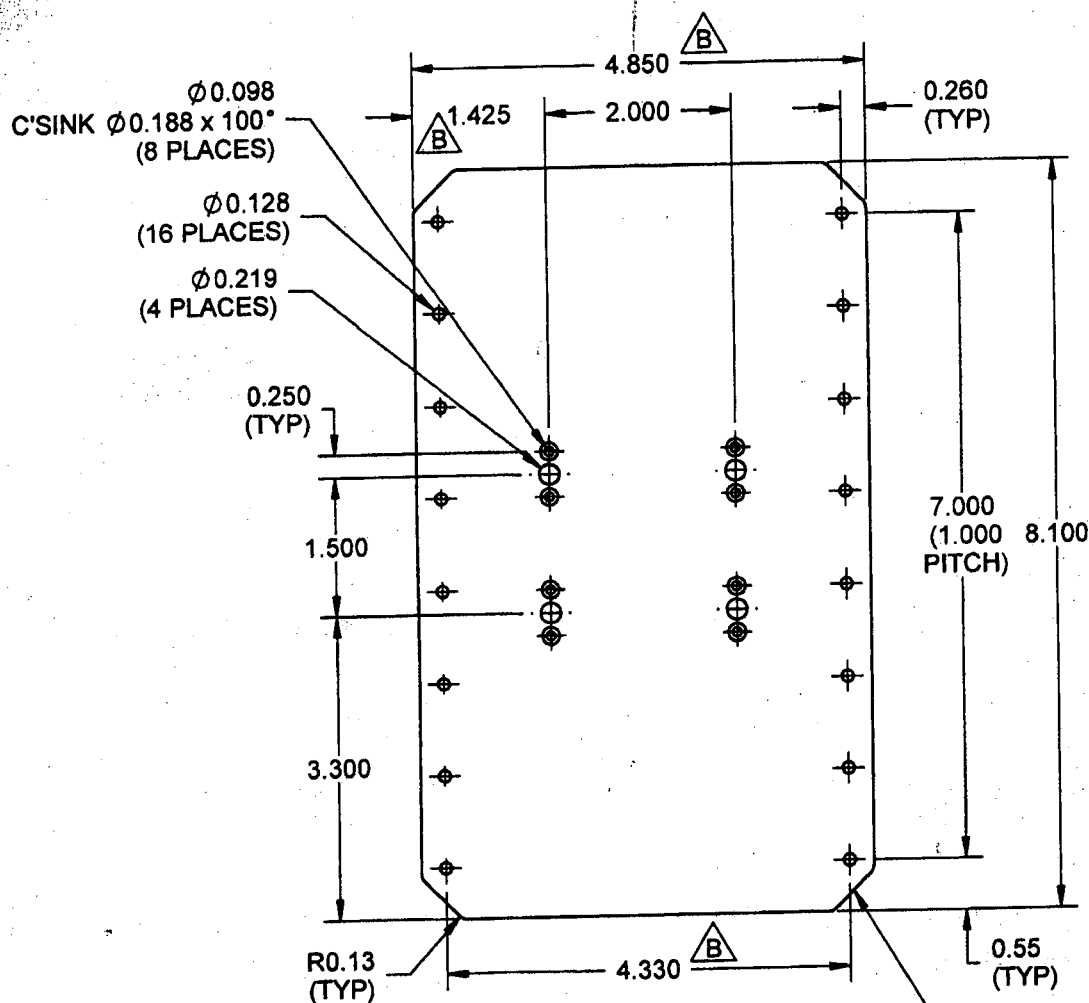
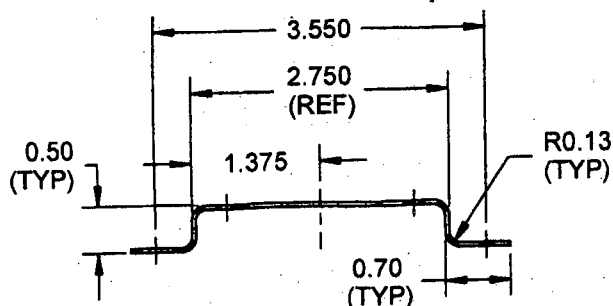
Job Completion



u 06.11.23

**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3303</b>	REV. B SHEET 4 OF 4
DATE <b>06.08.17</b>	TITLE <b>HEAD REST</b>		SCALE 1:2

**D3303-3F BRACKET FLAT PATTERN****D3303-3 BRACKET BEND DETAIL****NOTES:**

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK SHEET (REF. DART SPEC. M2024T3S.040)
- 2) FINISH: CHEMICAL CONVERSION COAT AS PER DART QSI 005.4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

**RELEASED**

06-09-19

SHOP COPY  
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(TYP) UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. **29200**

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<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 28126
<b>Description:</b>		<b>Part Number:</b> 033033
<b>Inspection Dwg:</b>	<b>Rev:</b> B	Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article     ☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.128	+0.005 -0.001	Ø0.132	✓		Vern	
Ø0.098	+0.004 -0.001	Ø0.101	✓		Vern	
Ø0.219	+0.005 -0.001	Ø0.220	✓		Vern	
1.500	±0.010	1.500	✓		Vern	
3.300	±0.010	3.302	✓		Vern	
0.260	±0.010	0.255	✓		Vern	
0.550	±0.010	0.556	✓		Vern	
4.330	±0.010	4.329	✓		Vern	
4.850	±0.010	4.854	✓		Vern	
7.000	±0.010	7.000	✓		Vern	
8.100	±0.010	8.105	✓		Vern	
1.000	±0.010	1.001	✓		Vern	
1.425	±0.010	1.430	✓		Vern	
2.000	±0.010	2.001	✓		Vern	
0.040	±0.010	0.038	✓		Vern	

<b>Measured by:</b> SAH	<b>Audited by:</b> [Signature]	<b>Prototype Approval:</b> N/A
<b>Date:</b> 60.11.04	<b>Date:</b> 06/11/06	<b>Date:</b> N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	